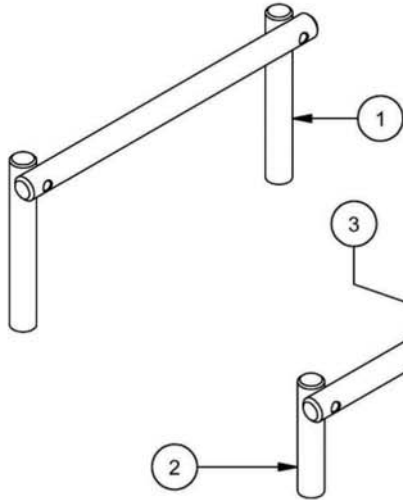
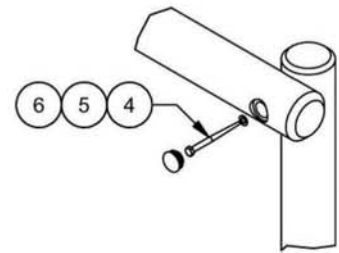


Parts List				
ITEM	QTY	PART No	DESCRIPTION	IMAGE
1	4	FRLT1512_BJ	1500mm x 120/125 dia	
2	4	FRLT1212_BL	1200mm x 120/125 dia	
3	4	FRLT1812_BR	1800mm x 120/125 dia	
4	8	M12X150CS	M12 x 150 Coach Screw	
5	8	M12SSWASH	M12 Plain Washer Form A SS	
6	8	PLC480DCAP	Poly Cap 48	




Detail View 1

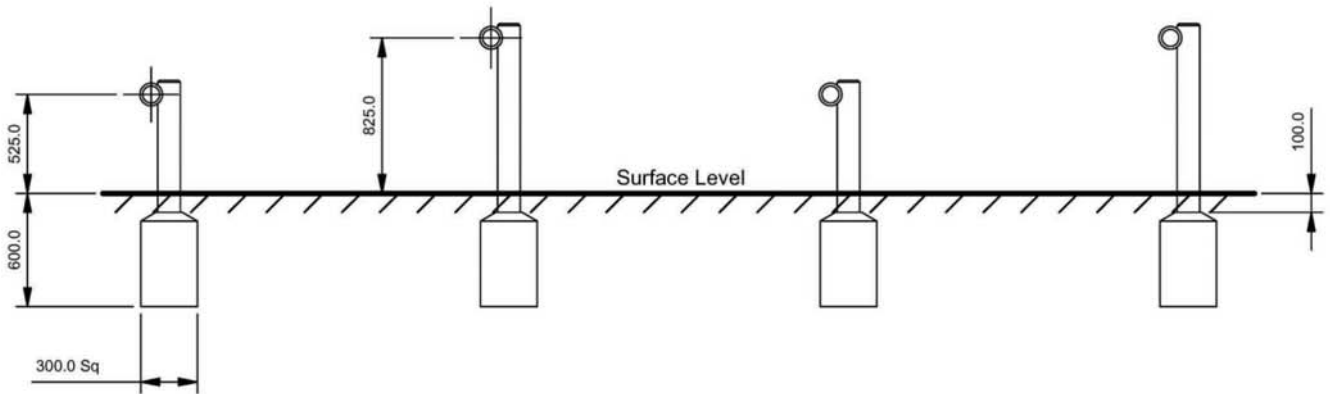
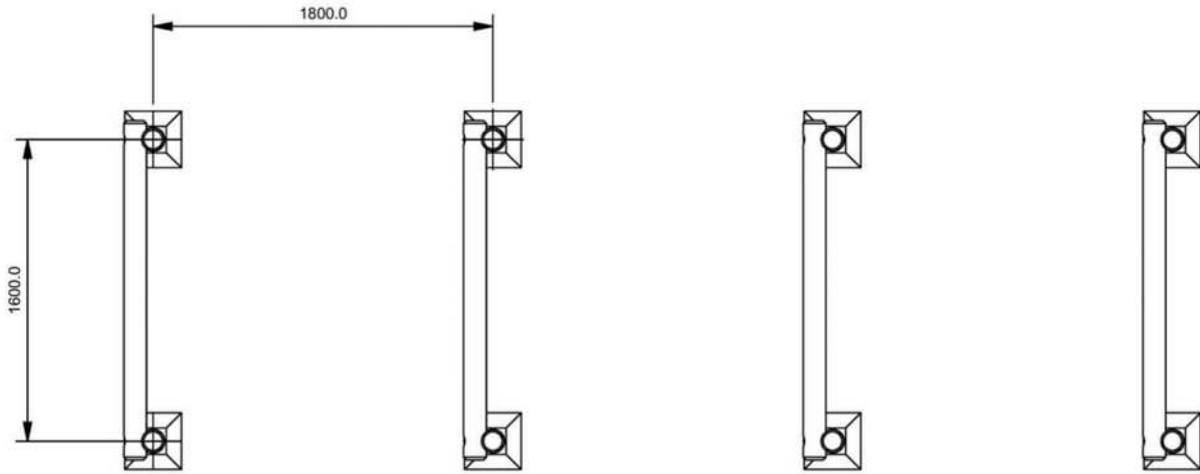


Installation Procedure

1. Excavate foundation holes as shown on sheet 2. When installing into loose surfaces such as sand or bark, install the unit 100mm lower into the ground to allow for surfacing loss over time.
2. Assemble the four "H" frames by connecting the two posts items "1 & 2" with the beam "Item 3" using the provided Coach Screws as shown in the Detail View.
3. Position the assembly into the foundation holes, check the unit is level and the posts are plumb. Add concrete around posts. The top of the concrete should be 100mm below the finished surface level and should slope away from the posts. See drawing sheet 2.
4. Leave the concrete to set for 48 hours.
5. Sand any rough edges, surfaces and treat with preservative if necessary.
6. Check and tighten all fixings and install protective caps once checked.
7. This unit must be maintained in accordance with our inspection and maintenance schedule and BS1176 part 7.



Drawing Number: <b>OUH04-IN-AY</b>				
<b>TOLERANCES</b> General ± 1.0 Hole Diameters ± 0.5 Fixing Centres ± 0.5 Angles ± 0.5	Material: <b>See Drg</b>			
	Finish: <b>Clean</b>	New	16/12/09	B
3rd Angle Projection 	Drawn By: <b>AK</b>	CN	Date	Issue
Scale: <b>NTS</b>		Sheet: <b>1</b>	of: <b>2</b>	
Woodcot Court, 2A Woodcot Gardens, Farnborough, Hampshire GU14 9RD Tel: 01252 515199 Fax: 01252 515858 http://www.fawns.co.uk Email:fawns@fawns.co.uk No part of this document may be copied or used without the express written permission of FAWNS RECREATIONAL SERVICES LTD (c) FRS 2009				



Drawing Number: <b>OUH04-IN-AY</b>				
<b>TOLERANCES</b> General $\pm 1.0$ Hole Diameters $\pm 0.5$ Fixing Centres $\pm 0.5$ Angles $\pm 0.5$	Material: <b>See Drg</b>			
	Finish: <b>Clean</b>	New	16/12/09	B
		CN	Date	Issue

3rd Angle Projection  Drawn By: **AK** Scale: **NTS** Sheet: **2** of: **2**